



List 6450

OSG PHOENIX® PDR BORE

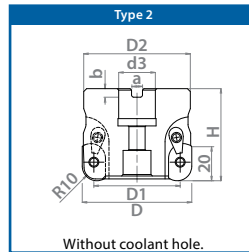


SPEED FEED	INSERTS	ACCS.	STEEL	PACKED
1538	1258	1259		1 PIECE



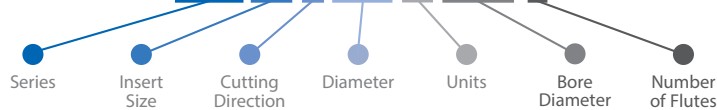
EDP Number	Designation	Type	Diameter	Effective Diameter	Number of Flutes	Body Height	Flange Diameter	Bore Diameter	Keyway Width	Keyway Depth	Applicable Insert
			D (mm)	D1 (mm)		H (mm)	D2 (mm)	d3 (mm)	a (mm)	b (mm)	
6450001	● PDR20R063M25.4-3	2	63.00	43.00	3	70.00	60.00	25.40	8.00	5.00	ADMT20
6450002	● PDR20R063M25.4-4	2	63.00	43.00	4	70.00	60.00	25.40	8.00	5.00	ADMT20
7800052	● PDR20R080M31.7-4	2	80.00	60.00	4	63.00	76.00	31.75	12.70	8.00	ADMT20
7800053	● PDR20R080M31.7-5	2	80.00	60.00	5	63.00	76.00	31.75	12.70	8.00	ADMT20
7800054	● PDR20R100M31.7-5	2	100.00	80.00	5	63.00	90.00	31.75	12.70	8.00	ADMT20
7800055	● PDR20R100M31.7-6	2	100.00	80.00	6	63.00	90.00	31.75	12.70	8.00	ADMT20
7800056	● PDR20R125M31.7-6	2	125.00	105.00	6	63.00	100.00	31.75	12.70	8.00	ADMT20
7800057	● PDR20R063M22-3	2	63.00	43.00	3	63.00	60.00	22.00	10.40	6.30	ADMT20
7800058	● PDR20R063M22-4	2	63.00	43.00	4	63.00	60.00	22.00	10.40	6.30	ADMT20
7800059	● PDR20R080M27-4	2	80.00	60.00	4	63.00	76.00	27.00	12.40	7.00	ADMT20
7800060	● PDR20R080M27-5	2	80.00	60.00	5	63.00	76.00	27.00	12.40	7.00	ADMT20
7800061	● PDR20R100M32-5	2	100.00	80.00	5	63.00	96.00	32.00	14.40	8.00	ADMT20
7800062	● PDR20R100M32-6	2	100.00	80.00	6	63.00	96.00	32.00	14.40	8.00	ADMT20
7800063	● PDR20R125M40-6	2	125.00	105.00	6	63.00	100.00	40.00	16.40	9.00	ADMT20

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



DESIGNATION EXPLANATION

PDR 20 R 063 M 25.4-3



See Full Detail on Page 1524

P	M	K	N	S	H
Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
⊙		⊙			

Material recommendation based on inserts compatible with this tool body.

○ Good ⊙ Best

